

EARLY PRODUCTION INSPECTION REPORT

Conducted by Elson

Client: XXXXX XXXXX Supplier: XXXXX XXXXX

Product: Clothes Iron

Inspection location: Ningbo, Zhejiang Province

Inspection date: 23/11/20XX



Product Description				
	Client Name:	XXX Russia		
The state of the s	Product Name:	Cloths Iron		
E TO	Inspection	Zhejiang Province		
12	location:			
	Inspection date:	23/11/20XX		
	Your Reference	100335311		
	number:			
	P/O Number:	N/A		
	Supplier:	XXXXX XXXXX		
	Order Quantity:	15,000 units		
	Pieces ready for	0		
	Inspection:			
	Reference Sample	No Sample available		
	Available:			

Factory Co-operation	Factory Organisation	Inspector's Opinion on the Factory
Good	Good	Good

Inspection Standards			
Inspection type:	During Production Inspection		
Sampling standard:	ISO 2859-1		
Sampling level:	Level II		
AQL for Critical defective:	0		
AQL for Major defective:	2.5		
AQL for Minor defective:	4.5		
Sampling size for Critical/ Major/	N/A		
Minor:	IV/A		
Number of inspected pieces:	10 sets		











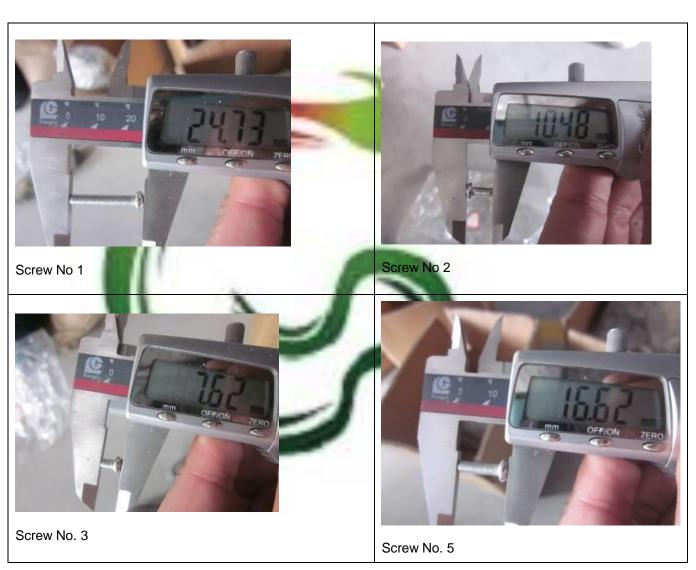
Important Remarks / General Defects

- 1. The supplier has all the required pieces in stock except the no 4 screw which he explained will be back in stock by 0600 tomorrow
- 2. ZH-A14, ZH-D007, ZH-0719 were being manufactured why the inspection took place
- 3. All the production units were working
- 4. The parts are stored in a clean environment
- 5. Parts were taken from the manufacturer and sent across to the client for their own testing

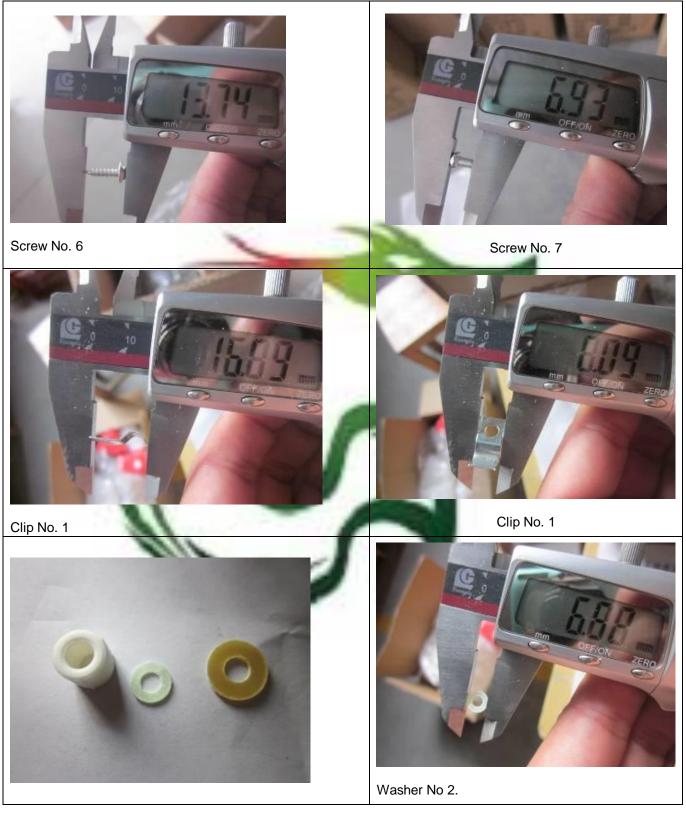




1. Raw Material Quantities			
Description / Quantity	Result	Actual Findings/ Comments	
Inspector to measure all the	Pass	See below	
Components			
Inspector to measure all the screws	Fail	Screw No.4 unavailable	
used			













Washer No. 4

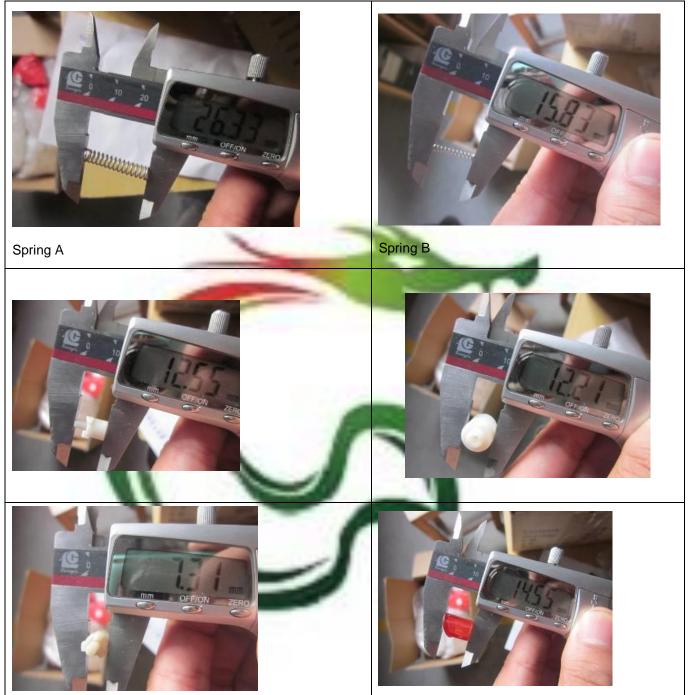
























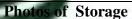






2. General Conditions of Storage

Expected Result	Result	Actu	al Findings/ Comments
Are all the raw the materials	Pass	Yes	
stored in separate packaging			
Is there a warehouse protecting t	he raw materials?	Yes	









3. Manufacturing Process			
Expected Result	Result	Actual Finding / Comments	
Inspector to review the wiring	Pass	Please see photo below	
process			
Inspector to review the	Pass	Please see photo below	
electricity testing process			
How many workers are dedicated to this production?		55	
How many machines are used for this production?		All assemble lines	

Photos of Production line:

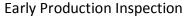




4. Production Capacity

Expected Result	Result	Actual Finding / Comments
Daily Production volume according to the Factory	1100 units	According to the Production Manager
Daily Order production capacity, estimated by Inspector?	1050 units	As per the reviewed schedule by the inspector
Expected Order completion Date according to Factory?	22/12/12	The factory needs to complete production, and receive the packaging

5. Quantity			
Expected Result	Result		Actual Finding / Comments
7% of the total order quantity must be finished and packed – order quantity 1050	Pass		1050 units completed
Quantity of Packed Products:		1050	
Quantity of Finished Products:		750	
Quantity of Semi-Finished Produ	cts:	345	





6. Artwork

a. Logo Colours

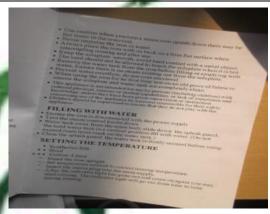
Client Comments:

Please review all logos Pass Client to review











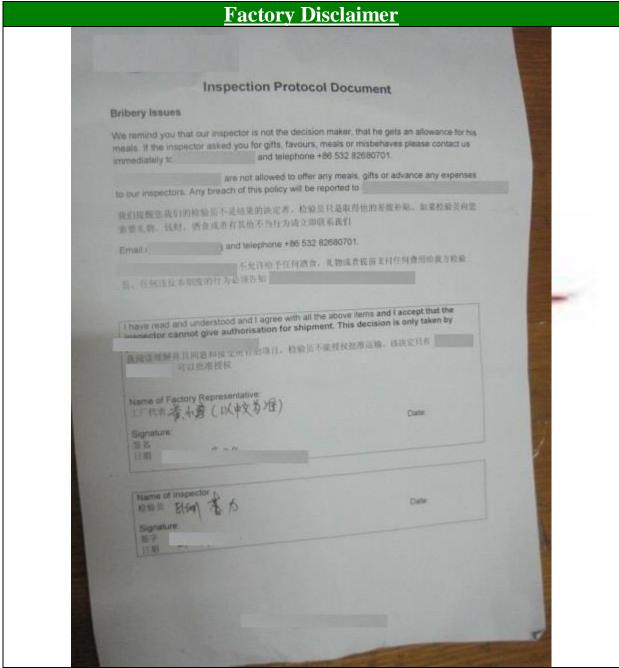






Tests and Client Special Requirements				
Test Description	Comment from Inspector	Result		
Hi-Pot Test	2 195 5 3 4 5 1 1 7 0 0 9 7 7 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Pass		
Temperature Test	200 000 200 200	Pass		
3M tape test	sede / shifting	Pass		
Insulation test		Pass		





Original Signature from Factory Manager accepting Goodada Inspection conditions on Shipment Authorisation and Bribery Issues